



## ULTRA ETHYLUX<sup>®</sup> HIGH DENSITY POLYETHYLENE

Ultra Ethylux is made from high density polyethylene resin. This material is a cost effective alternative for a variety of end uses including chemical processing and wear applications.

The following physical property information is based on typical values of the base high density polyethylene resin.

### Applications Include:

- Food processing equipment
- Cutting boards
- Fluid handling components
- Wear applications

### Advantages of Ultra Ethylux:

- Good corrosion resistance
- High stress crack resistance
- Low moisture absorption
- Good impact/toughness
- FDA compliant

### Manufacturing Capabilities:

- **Sheet** (compression molded):  
1/4" to 6" thick

### Colors/Grades:

- Natural Translucent

In addition to our standard capabilities, Westlake also has the ability to process custom resins in various sizes and colors with some exceptions.

Property	Units	Test Standard	Result
<b>Mechanical</b>			
Flexural Modulus	psi	ASTM D790	225,000
Hardness	D Scale	ASTM D2240	D69
Tensile Impact	ft•lbs/in	ASTM D1822	120
Tensile Elongation @break	%	ASTM D638	>400
Tensile Modulus	psi	ASTM D638	136,000
Tensile Strength @yield	psi	ASTM D638	4,600
<b>Thermal</b>			
Coefficient of Thermal Expansion	in/in/°F	ASTM D696	7.1x10 <sup>-5</sup>
Continuous Use Temperature	°F	—	210
Flammability Rating	—	UL94	HB
Heat Deflection Temperature @66 psi	°F	ASTM D648	180
Low Temperature Brittleness	°F	ASTM D746	-105
Vicat Softening Temperature	°F	ASTM D1525	264
<b>Other</b>			
Density	—	ASTM D1505	0.96
Water Absorption @24 hours	%	ASTM D570	0.03
Environmental Stress Crack	F <sub>50</sub> hrs.	ASTM D1693	120